

Wisconsin Precision Casting Continuous Flow Manufacturing Schedule - Department 05: Rough Clean

Molds Late	Mold Total
27	42

As of: 2011/02/01 01:19 PM

Due Date	Work Order	Employee	Part Number	EC	Work Center	Alloy	Total Molds	Remaining Molds	Available Molds	WIP Quantity	Available	Completed	Last Op Date	Last Op Time	Days Sitting
110114	W43236		07040	S	WATER BLAST	316	1	1		4*			110201	0140	
110128	W43238		07061	S	WATER BLAST	S7	1	1		48*			110201	0250	
110121	W43298		07083	P	WATER BLAST	CB30	1	1		1*			110201	0625	
110131	W43288		07093	P	WATER BLAST	15-5	1	1	2	3	3		110131	2213	1
110131	W43290		07095	P	WATER BLAST	15-5	1	1	2	3	3		110201	1241	
110131	W43291		07096	P	WATER BLAST	15-5	1	1	1	3	3		110131	2213	1
110131	W43254		07097	P	WATER BLAST	15-5	2	2	2	2	2		110201	0943	
110131	W43255	JOHN	07098	P	SEMI AUTO CUTOF	15-5	2	2	2	2	2		110201	1114	
110131	W43288		07093	P	SEMI AUTO CUTOF	15-5	1	1		3*			110131	2213	1
110131	W43290		07095	P	SEMI AUTO CUTOF	15-5	1	1		3*			110201	1241	
110131	W43291		07096	P	SEMI AUTO CUTOF	15-5	1	1		3*			110131	2213	1
110131	W43254		07097	P	SEMI AUTO CUTOF	15-5	2	2		2*			110201	0943	
110203	W43237		06838	P	CB30	10	10		21*				110201	0118	

110203	W43300		07036	P	CDA9	1			8*			110131	1101	1
110111	W43226		5895-1	K	CDA8	2	2		24*			110201	1246	
101213	W42979		05811	C	316L	8	6	7	16	13		110201	0000	
110125	W43181		06527	C	1020	2	2		60*			110127	1457	3
110128	W43183		05868	C	A356	21	20		630*			110128	1414	2
110128	W43227		06684	C	8620	10	10		540*			110201	0605	
110128	W42527		05613	C	CF3M	8	8	1-	16*	1-		110128	0642	2
110128	W43182		06526	C	1020	7	7	6	56*	48		110131	2233	1
110128	W43194		04403	C	316	2	2		8*			110201	0118	
110131	W43057		06762	C	A356	24	23	4	720*	109		110201	1113	
110131	W43195		04292	C	316	18	18		36*			110131	2114	1
110131	W43209		02573	C	316	6	6		12*			110201	0054	
110131	W43159		04238	C	316	4	4		416*			110201	1042	
110131	W43196		04847	C	316	4	2		8*			110201	0951	
110131	W41872		06537	C	A356	3	3		36*			110128	2223	2
110201	W43170		05484	C	15-5	36	1	2	11340	623	10710	110131	0954	1
110201	W43164		06817	C	AMS5	7	4	4	560	320	240	110127	1722	3
110201	W43151		05298	C	CF8M	5	4	5	600	600		110128	0000	2
110201	W43175		04480	C	303	6	6	6	48	48		110131	2010	1
110201	W43165		06817	C	AMS5	7	7		560*			110131	1621	1
110201	W40735		04349	C	15-5	8	8		160*			110131	2239	1
110201	W42834		05611	C	CF3M	8	8	1-	16*	1-		110126	0000	4
110201	W43191		04407	C	316	2	2		20*			110201	0108	
110201	W43192		04289	C	316	1	1		12*			110131	2131	1
110202	W43198		06299	C	304	11	10		1100*			110131	0320	1
110202	W43218		05220	C	4140	7	6		280*			110131	2155	1
110203	W43197		05718	C	CF3M	11	11	1-	11*	1-		110201	0245	
110203	W43089		01883	C	4140	1	1		14*			110201	0251	
110204	W43162		05719	C	303	7	7		336*	1-		110128	0402	2
110204	W42978		05811	C	316L	8	8		16*			110201	1304	